

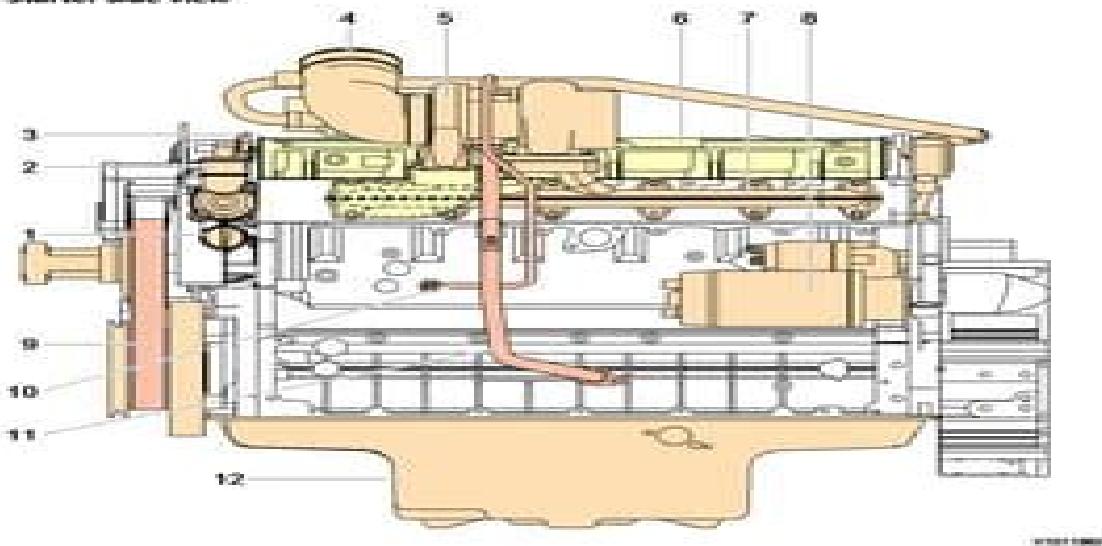
Document Title: <b>Engine, description (Deutz D6D EBE2)</b>	Function Group: <b>200</b>	Information Type: <b>Service Information</b>	Date: <b>2015/3/11</b>
Profile: <b>EXC. EC140B LC (GB)</b>			

## Engine, description (Deutz D6D EBE2)

The engine is a 6-cylinder, 4-stroke, direct injected, turbocharged, aftercooled with a cast iron block and cylinder head. Gears in the engine gear case are hardened helical type for strength and reduced noise, arranged to provide quiet, smooth transmission of power.

The cylinder block and head are designed with internal passages forming galleries for both lubricating oil and coolant. The fan belt is a poly-type V-belt for improved performance and an auto tension adjuster maintains belt tension.

Starter side view:



**Figure 1**  
Engine, starter side view

1. Coolant inlet (from radiator)
2. Coolant outlet (to radiator)
3. Coolant make up port
4. Air inlet (from air cleaner)
5. Turbocharger
6. Intake manifold
7. Exhaust manifold
8. Starter
9. Poly-V belt
10. Lube oil pipe (supply)
11. Lube oil pipe (return)

# Engine Coolant Service Manual

**John Thompson,Patrick J. Flaherty,Bill  
Estes**

## **Engine Coolant Service Manual:**

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**GM 6.2 &**

**6.5 Liter Diesel Engines** John F. Kershaw,2020-08-15 Finally a rebuild and performance guide for GM 6 2 and 6 5L diesel engines In the late 1970s and early 1980s there was considerable pressure on the Detroit automakers to increase the fuel efficiency for their automotive and light truck lines While efficient electronic engine controls and computer controlled gas engine technology was still in the developmental stages the efficiency of diesel engines was already well documented during this time period As a result General Motors added diesel engine options to its car and truck lines in an attempt to combat high gas prices and increase fuel efficiency The first mass produced V 8 diesel engines of the era the 5 7L variants appeared in several General Motors passenger car models beginning in 1978 and are often referred to as the Oldsmobile Diesels because of the number of Oldsmobile cars equipped with this option This edition faded from popularity in the early 1980s as a result of falling gas prices and quality issues with diesel fuel suppliers giving the cars a bad reputation for dependability and reliability The 6 2L appeared in 1982 and the 6 5L in 1992 as the focus for diesel applications shifted from cars to light trucks These engines served faithfully and remained in production until 2001 when the new Duramax design replaced it in all but a few military applications While very durable and reliable most of these engines have a lot of miles on them and many are in need of a rebuild This book will take you through the entire rebuild process step by step from diagnosis to tear down inspection to parts sourcing machining and finally reassembly Also included is valuable troubleshooting information detailed explanations of how systems work and even a complete Stanadyne DB2 rebuild section to get the most out of your engine in the modern era If you have a 6 2 or 6 5L GM diesel engine this book is a must have item for your shop or library

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*Smog Check Diagnostic and Repair Manual* ,1990

Haynes GM N-Cars Owners Workshop Manual, No. 1420 Bob Henderson,J. H. Haynes,1992

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