



Spindle Shaper

◀◀◀ LS-625M / 625MS / 625T / 625TS

Outstanding Features

INTERCHANGEABLE SPINDLES:

Choice of 4 spindle diameters (3/4", 1", 1-1/4", 1-3/8" or in metric sizes 19mm, 25.4mm, 30mm, 35mm). Spindle has MKS taper to ensure precision and allow quick changeover.

QUICK SPINDLE SPEED CHANGE :

The spindle is driven by a four-speed dynamically balanced pulley for spindle speeds of 3000, 4500, 6000 and 10000 RPM. Change of speed is quick and easily accomplished by simply loosening a lock lever, and shifting the belt to the required speed.

REVERSIBLE SPINDLE ROTATION:

The spindle is reversible to ensure safe rotation in clockwise or counter-clockwise direction as well as providing the ability to climb cut glued panels.

LIFTING SPINDLE:

The lifting spindle is moving up & down thanks to a lifting handwheel located on the side or on the front of the machine within easy reach. The travel distance is 5" (130mm).

TLITTING SPINDLE:

The tilting spindle provides angle cutting from -5° ~ 0° ~ +45°. Spindle tilting handwheel is located at front within easy reach. A tilt scale is attached for accurate angle setting.

Specifications:

Model	LS-625M, MS		LS-625 T, TS	
Spindle diameter	3/4", 1", 1-1/4", 1-3/8" (19, 25.4, 30, 35mm)			
Spindle speed	3,000, 4,500, 6,000, 10,000 rpm			
Taper of spindle		MKS		
Spindle motor		7.5HP / 3PH		
Spindle travel		5" (130mm)		
Spindle capacity under nut	3-1/4", 3-3/4", 4-1/2" (3/4", 1", 1-1/4" spindle)			
Tilting angle	—	-5° ~ 0° ~ +45°		
Max. table insert diameter		6-5/8" (220mm)		
Table size	41-3/8" x 31-1/8" (1050 x 800mm)			
Table height		35-1/2" (900mm)		
Sliding table size		1050 x 250mm		
Sliding table travel		38" (970mm)		
Fence size	127 x 425mm x 2pcs			
N. W.	400kgs	430kgs	440kgs	485kgs
G. W.	460kgs	490kgs	505kgs	550kgs
Packing dimensions	48"(L) x 37"(W) x 50"(H)	48"(L) x 46"(W) x 50"(H)		

SPINDLE RAISING:

The spindle is raised or lowered by a graduated precision handwheel, providing 1mm elevation per full revolution. Quick clamp lever positively holds spindle at a set height.

TABLE INSERTS:

The spindle is fitted with 2 insert rings (6-3/8" & 8-5/8") permitting use of a wide variety of shaper cutters.

FENCE:

The fence assembly is attached with a 4" diameter outlet dust hood. The fence halves can be precision adjusted by micrometric adjustment knob.

TABLE:

The massive table is made from high quality, rib reinforced and temper heat treated cast iron for maximum strength and wear resistance. Table surface is precision ground and polished.

SLIDING TABLE:

The sliding table is an integrated system providing maximum accuracy and effortless cutting effect. Tenoning attachment is included as a standard feature.

FOOT SPINDLE BRAKE:

Treadle plate provides instant stop of the running spindle after shutting off the power.

Standard Equipment:

- Magnetic switch with overload protection
- Reversing switch
- Choice of spindle size: Specify spindle diameter when ordering.
- Hold down springs: Vertical set of two pieces. Horizontal set of two pieces.
- 2 Table inserts (6-3/8" & 8-5/8")
- Precision fence with 4" dust outlet
- Parts & Operations Books
- Service tool kit

Optional Equipment:

- Digital display
- Routing operation
- Spindle front guard
- Optional spindle size available

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