

3.1

M-CODE

As the code for ON/OFF of auxiliary functions, they are classified by function as follows and differ from each other machine because of its specifications.

NOTICE

1. Function continue A : function valid until cancel or change in other block
2. Function continue B : Function valid only in the block

M-CODE	FUNCTION	Function start		REMARK
		A	B	
M00	PROGRAM STOP		O	
M01	OPTIONAL BLOCK STOP		O	
M02	PROGRAM END		O	
M03	SPINDLE CLOCKWISE ROTATION(CW)	O		
M04	SPINDLE COUNTER CLOCKWISE ROTATION (CCW)	O		
M05	SPINDLE ROTATION STOP		O	
M06	AUTOMATIC TOOL CHANGE		O	
M07	THROUGH THE SPINDLE COOLANT ON	O		TSC/TTC
M08	FLOOD COOLANT ON	O		
M09	COOLANT OFF		O	
M10	TABLE(B-AXIS) CLAMP	O		4-Axis (TABLE)
M11	TADLE(D-AXIS) UNCLAMP	O		4-Axis (TABLE)
M12	SHOWER COOLANT	O		
M13				
M14	AIR BLOWING ON	O		
M15	AIR BLOWING OFF	O		
M16				
M17				
M18				
M19	SPINDLE ORIENTATION	O		
M20				
M21				
M22				
M23				
M24	CHIP CONVEYOR RUN	O		
M25	CHIP CONVEYOR STOP	O		
M26				
M27				

M Codes For Doosan

Shasha Hu



M Codes For Doosan:

Computer-Integrated Engineering Design and Manufacture Wilson R Nyemba, 2025-10-21 This book presents advanced concepts of computer aided design and computer aided manufacture through modelling and computer numerical control coupled with the simulation of production systems It dwells on the subtle and key features such as the applications and effective use of dynamic blocks in modelling subtractive and additive layer manufacturing flexible manufacturing systems and automation and robotics The text Discusses the principles of computer aided design in a comprehensive manner and applications of the AutoCAD interface programming language Covers aspects of product development and design together with accompanying principles of design for manufacture and assembly Explains the integrated approach to design and manufacture enhanced by modelling simulation and analysis software with capabilities for electronic transfer and interchange between the software packages Presents process planning and part programming with MasterCAM generating toolpaths and selecting machine tools for subtractive manufacturing and step by step worked examples to enhance the understanding of principles and concepts of engineering design and manufacture Explores sequential control and logical sequencing configuration of industrial robots and challenges in programming robots The integrated nature of this book and the examples therein are intended for senior undergraduates graduate students academic researchers and practising engineers in various fields of engineering such as but not limited to aeronautical civil electrical industrial manufacturing mechanical mechatronics and production engineering

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Table of Contents M Codes For Doosan

1. Understanding the eBook M Codes For Doosan
 - The Rise of Digital Reading M Codes For Doosan
 - Advantages of eBooks Over Traditional Books
2. Identifying M Codes For Doosan
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an M Codes For Doosan
 - User-Friendly Interface
4. Exploring eBook Recommendations from M Codes For Doosan
 - Personalized Recommendations
 - M Codes For Doosan User Reviews and Ratings
 - M Codes For Doosan and Bestseller Lists
5. Accessing M Codes For Doosan Free and Paid eBooks

- M Codes For Doosan Public Domain eBooks
 - M Codes For Doosan eBook Subscription Services
 - M Codes For Doosan Budget-Friendly Options
6. Navigating M Codes For Doosan eBook Formats
 - ePub, PDF, MOBI, and More
 - M Codes For Doosan Compatibility with Devices
 - M Codes For Doosan Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of M Codes For Doosan
 - Highlighting and Note-Taking M Codes For Doosan
 - Interactive Elements M Codes For Doosan
 8. Staying Engaged with M Codes For Doosan
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers M Codes For Doosan
 9. Balancing eBooks and Physical Books M Codes For Doosan
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection M Codes For Doosan
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine M Codes For Doosan
 - Setting Reading Goals M Codes For Doosan
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of M Codes For Doosan
 - Fact-Checking eBook Content of M Codes For Doosan
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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