



## 25-00 Safety Precautions

Safety Precautions in this section apply to all procedures within this group.

### DANGER

When working on the vehicle, shut down the engine, set the parking brake, and block the tires. When working under the vehicle, please place jack stands under the frame rails to ensure the vehicle does not drop. Failure to follow these steps could result in serious personal injury or death.

## 25-01 Eaton Fuller Clutch Release Bearing Lubricating

The clutch slave sleeve bearing is sealed and does not require lubrication. If the vehicle is not equipped with a transmission/auxiliary power take-off bearing, lubricate the bearing as follows:

1. Park the vehicle on a level surface, apply the parking brake, and block the rear tires.
2. Remove the clutch inspection plate.

**NOTICE:** Slave clutch sleeve bearings are lubricated with a lubrication system that extends outside of the slave housing. It is not necessary to remove the clutch inspection plate when the lubrication system is used.

**NOTICE:** For lubricating the sleeve bearing, Eaton Fuller recommends a lithium-based high-temperature grease that meets the GM GMW Grade 10 or 100 specification.

1. Wipe the dirt away from the grease ring. See Fig. 1. Use a non-porous-type grease gun equipped with the recommended grease, and lubricate the bearing with excess grease (approx.

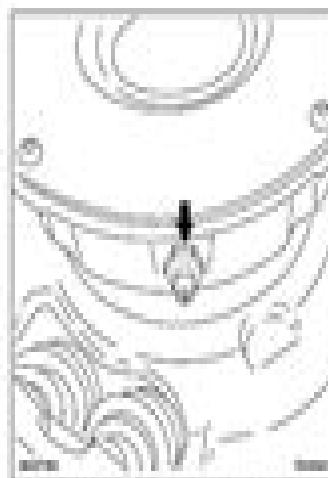
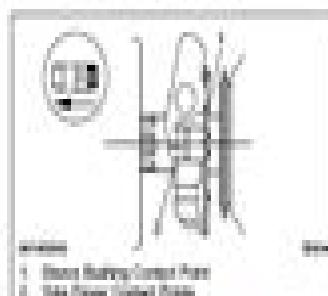


Fig. 1 Slave Bearing Slave Ring

below). Do not use chassis grease or multi-purpose lubricants.

2. Wipe off excess grease and apply it to both the rear finger and sleeve bearing contact points. See Fig. 2.



## 25-02 Eaton Fuller Clutch Release Cross-Shaft Lubricating

**NOTICE:** This maintenance operation pertains only to vehicles equipped with Remanufactured GM hydraulic brakes.

The clutch release cross-shaft is equipped with two grease rings at the transmission side, housing. See Fig. 3 and Fig. 4. Wipe the dirt from the grease rings and lubricate with multi-purpose grease.

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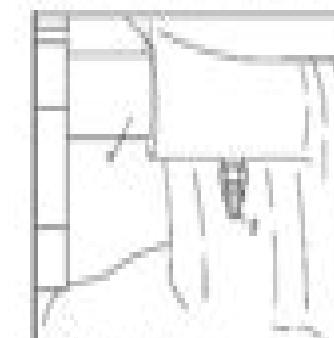


Fig. 3 Slave Bearing Cross-Shaft Grease Ring



## 25-03 Clutch Hydraulic Fluid Level Checking

### DANGER

Use only approved clutch hydraulic fluid (GM 14 Grade fluid) in the clutch hydraulic system. Do not use different types of brake fluid. The wrong fluid will damage the rubber parts of the master, causing loss of clutch function and the risk of serious personal injury.

### CAUTION

Do not allow the fluid level in the reservoir to go below the MIN line. If the fluid level is empty, the clutch system will not operate correctly and the clutch could be damaged.

If the fluid level is below the MIN line for more than 1000 miles, add GM 14 Grade fluid until the level reaches the MAX line. See Fig. 5.



# M 2 Freightliner Repair Manual

**Mike Jess**

## **M 2 Freightliner Repair Manual:**

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