

**Shim Selection**

If any of the tappet clearances are not within the specified range a new shim of the correct thickness will have to be selected. Special tools are required to remove the old shims and to install any replacement shims:- SST 09248-64011. To remove the shims rotate the camshaft so as the back of the cam lobe is on top of the valve adjusting shim.

1. Use the special tool to lower the valve and spring.

a) Remove shim using small screw driver and magnet.

Using a micrometer measure the thickness of the removed shim and using the following formula calculate the required thickness of new shim:-

$T$  = Thickness of removed shim

$A$  = Measured valve clearance

$N$  = New shim thickness

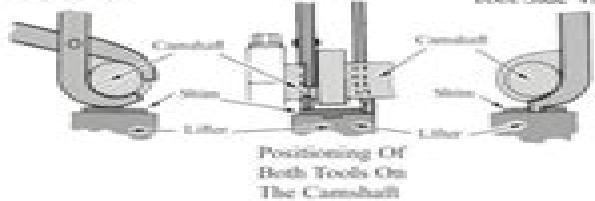
Intake:

$$N = T + (A - 0.20\text{mm (0.008in)})$$

Exhaust:

$$N = T + (A - 0.40\text{mm (0.016in)})$$

Special Compressing  
Tool Side View



IM0150

Shims are available in 20 size increments of 0.005mm (0.00020in), from 2.35mm (0.0925in) to 3.30mm (0.1299in). Select a new shim as close as possible to the size required and install, check valve clearances and adjust shim thickness if necessary. When all clearances are correct refit valve cover etc.

**1HD-FT and 1HD-FTE**

Valve clearance should be checked and/or adjusted with the engine cold. To adjust the valve clearances it will first be necessary to remove the rocker cover etc., refer to appropriate section.

**Valve Clearance (Cold):**

Intake:-

0.17-0.23mm 0.007-0.009in

Exhaust:-

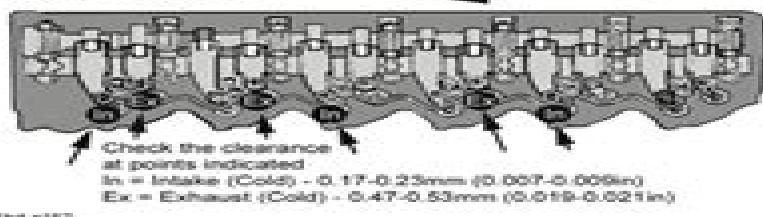
0.47-0.53mm 0.019-0.021in

1. Turn the engine over until No.1 cylinder is at top dead centre, on the compression stroke.

2. Check the valve clearance with a feeler gauge measuring the clearance between the tappet and valve bridge, at points indicated in diagram.

No. 1 at top dead center  
on compression stroke

Front



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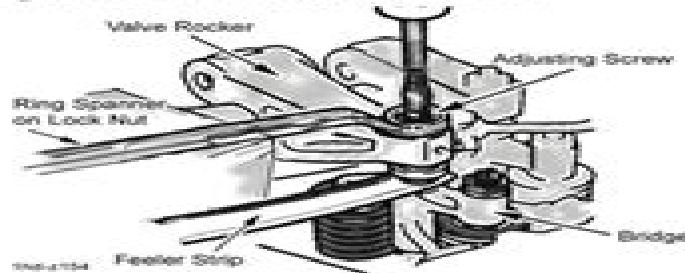
**Adjust**

a) loosen the valve bridge lock nut with a ring spanner, turn adjusting screw with a screw driver until there becomes clearance between the adjusting screw and the top of the valve stem. Hold the valve bridge with multigrips so there is no pressure on the valve bridge when loosening the valve bridge lock nut.



IM0153

b) so adjust loosen the rocker arm lock nut with a ring spanner, turn adjusting tappet with a screw driver until the correct sized feeler gauge can be slide a neat fit between valve bridge and tappet. When adjusted to correct clearance tighten lock nut, then recheck clearance.



Intake valve use a 0.20mm (0.008in) feeler gauge  
Exhaust valve use a 0.50mm (0.020in) feeler gauge  
c) leave the feeler gauge between the rocker arm tappet and

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