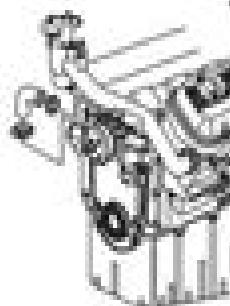


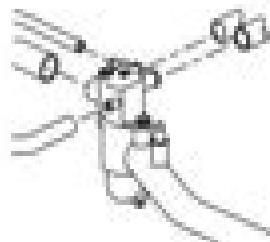
- ☞ 1. Install the thermostat bypass hose clamp onto the thermostat bypass hose.
- 2. Install the thermostat bypass hose.

NOTE! Properly position the bypass hose clamp to avoid water pump pulley interference.

- 3. Position the thermostat bypass hose clamp.



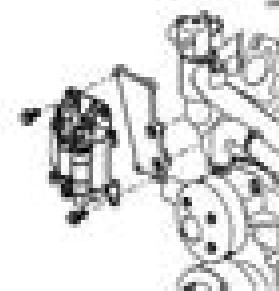
- 4. Reconnect all the hoses to the thermostat housing.



- 5. Install the drive pulley.
- 6. Install the alternator and steering pump bracket. There are no bolts.



- 7. Retain the fuel cell and fuel cell bracket.



- 8. Install the drive belt tensioner.
- 9. Install the drive belt tensioner bolts.
- 10. Tighten the drive belt tensioner bolts to 50 Nm (37 lb-ft).



Preparing Gasket Surfaces

CAUTION

Clean threads in the mounting holes are critical for holding of the rear bolts and the seal between the rear and manifold.

- Check all rear mounting holes in manifold for debris or previous coating on threads.
- Bolts should screw completely into hole by hand. If not, run tap in holes to clear debris and coating.
- Use shop vacuum to remove debris from holes.

CAUTION

The gasket mounting surfaces must be clean and flat to assure a correct seal between the rear and manifold. Carefully follow the steps below to ensure a good seal.

NOTE! Before proceeding, place shop towels in the manifold openings to prevent debris from entering the engine. When the cleaning process is done, use a shop vacuum to remove debris from the manifold, rear, and engine.

Manual For Volvo Penta Gxi

Yicheng Fang

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Within the pages of "**Manual For Volvo Penta Gxi**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives.

Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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