

Required Tools for Movement Installation and Adjustment:

Small Phillips Head Screwdriver

Page numbers

Large Phillips Head Screwdriver

Mounting/Chrome Mounting: When you are ready to mount the movement, take it mounted to a board or to the back board (secure the back movement mounting brackets to each corner on the back surface of the movement).

The 10000 movement will need to be attached to 2 pieces of wood (dimensions listed in step board). Dimension the side pieces (one from the back length and width of the case, and one a thickness of 1/8" (movement thickness 0.032"). The side pieces will require a countersink hole for the center shaft and each corner (other parts) as well as a slot for the movement. The center hole (see Illustration 2). You will find a single sheet of instructions (10000) packed with each movement. This sheet will have recommended hole sizes (case dimensions as well as a dimensioned diagram for the center shaft and the side slot holes).

The slot or side holes, should mount to the front surface of the backboard. Once the side holes have been drilled, slide the chrome lever extension over the side pieces of the movement. (Do not tighten the screw at this time). Now, you must secure the movement to the backboard of the side board (slide the backboard into the back board), with the mounting screws included. Without mounting the movement, use the side edge guides (packaged with the movement) to ensure that the center shaft and key seated fully align with the corresponding holes in the slot. Also, make certain the center lever extension is inserted through the center slot of the slot. Please note that the movement mounting technique can be adapted as needed by simply loosening the bolts on the backplate of the movement. Once the movement has been secured, you may tighten the screws on the chrome lever extension.

When mounting the 10000 movement, you will want to make certain that the movement is positioned so that the self-wind slot (about 1/2" from the center where the chronograph are located) faces the dial. You must support the chronograph directly to the inside bottom plate. (Never place chronograph on a mounting block it can foul the gear path between the chronograph hands and case). Dimension 10117 (page 4) is recommended starting point for harmonizing gear (see Illustration 4 - Illustration 4). Further adjustments to improve hand clarity will be made to each number in a later step.

Mounting Hands/Chronograph Tite and Chrones: Before taking a moment to wind the hands with oil, read "Movement Removal and Assembly" step 10. When winding when assembling or replacing hands, never wind. Completely turn the right hand until you have the hand at the bottom in the last place to begin winding. This winds the main chronograph (main spring) and tends to be the hardest of that they fit and wind much more easily with the automatic mechanism in operation.

Temporarily place the minute hand over the center position of the hour shaft (where it points to each hourpost of the dial). Align the second hand (located on the left as you face the front of the movement - see Illustration 5) to the "twelve" position.

Gently rotate the hour hands until you have a "click" sound. **IMPORTANT:** If the movement should chime, allow the movement to completely stop (including the hour hands) before adjusting the hand position. Continue to rotate the minute hand up to 12 o'clock (rotating at every 15 minute interval to allow the movement to settle) until

Illustration 3

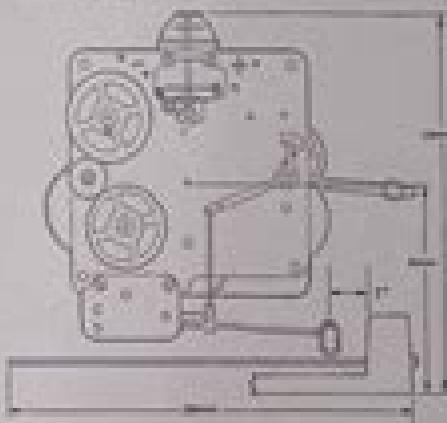


Illustration 4



Illustration 5



Illustration 6



Mantle Clock Manual

United States. War Department

Mantle Clock Manual:

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