

Required Tools for Movement Installation and Adjustment

Small Woods Hand Plan

Tap Measure

Woods Pegs (Black) Wood Screws (1/4")

Movement/Chime Mounting: When you are ready to mount the movement, take a moment to tighten up all the nuts that secure the bar movement mounting bracket to each corner on the front surface of the movement.

The 1/8"ØØØ movement will need to be attached to a piece of wood commonly called a dist board. Generally the dist board will span the inside length and width of the case, and have a thickness of 1" (maximum 1/2"). The dist board will require a cut-out (see note for the center shaft and wind key wind after part) as well as a slot to accommodate the distance level (see Illustration 2). You will find a single sheet instruction (1 XXXX) enclosed with your movement. The sheet will have recommended inside case dimensions as well as a dimensional diagram for the center shaft and key wind after note.

The dist. or wind face, would mount to the front surface of the dist board. Once the dist has been mounted, slide the chime level extension over the distance level of the movement. Do not tighten the screw at this time. Next, you may secure the movement to the backside of the dist board (inside the case) with the 8 mounting screws included. When mounting the movement, use the dist roller guides (provided with the movement) to ensure that the center shaft and key wind align with the corresponding holes in the dist. Also, make certain the distance level extension is inserted through the distance slot of the dist. Please note that the movement mounting bracket can be rotated as needed by simply loosening the nuts on the front plate of the movement. Once the movement has been secured, you may tighten the screw on the distance level extension.

When mounting the chime roll assembly, you will want to make certain that the topwires are positioned so that they will slide the chime rods about 1" from the cooling bars where the chime rods are secured (see Illustration 3). You may mount the chime rods directly to the inside bottom plate. However you can also use 8 mounting screws if you should require less gap between the topwires and rods. Generally a 1/16" gap is recommended starting point for horizontal gap (see Illustration 4 - letter C). Further adjustments to improve sound quality will be made to each number in a later step.

Winding Hands/Synchronizing Time and Chimes: Slightly loose a moment to wind all three key wind rotors. Your movement features an automatic stop mechanism when winding so each rotor cannot be over-wound. Generally the right key wind (or you face the front of the assembly) is the last place to begin winding. The words the most likely chime going, and tends to be the hardest of the three to wind. Wind each key wind until the automatic mechanism is engaged.

Temporarily place the minute hand over the square portion of the hand shaft (where it points to a half position of the time). Move the distance level (located on the left as you face the front of the movement - see Illustration 2) up to the "chime" position.

Gently rotate the hand clockwise until you hear a "click" sound. **CAUTION:** If the movement should chime, allow the movement to completely chime (including the last stroke) before rotating the hand once more. Continue to rotate the minute hand up to 1 full rotation (stopping at every 15 minute interval to allow the movement to chime) until

Illustration 1

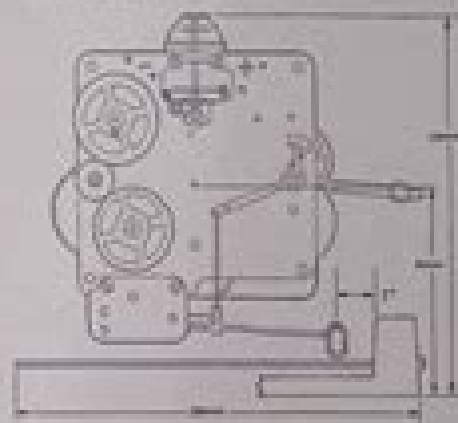


Illustration 4

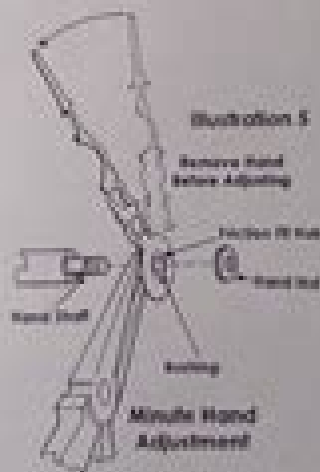
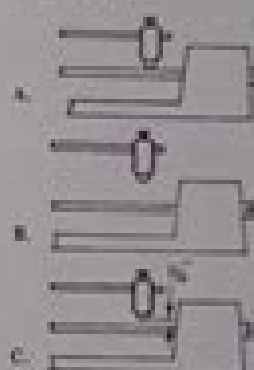


Illustration 6



Mantle Clock Manual

United States. War Department



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