



Figure 13. Exploded View of Typical Crankcase Assembly

1.	Plain hex nut	25.	Plain washer	49.	Fuel pump pad cover
2.	Lock washer	26.	Generator mount bracket	50.	Fuel pump pad gasket
3.	Plain washer	27.	Plain hex nut	51.	Plain hex nut
4.	Hex-head bolt	28.	Lock washer	52.	Lock washer
5.	Plain washer	29.	Idler gear support pin	53.	Plain washer
6.	Plain hex nut	30.	Gasket	54.	Spacer
7.	Lock washer	31.	Oil gauge rod	55.	Governor pad cover
8.	Plain washer	32.	Identification band	56.	Governor pad gasket
9.	Hex-head bolt	33.	O-ring packing	57.	Oil cap retainer ring
10.	Lock washer	34.	Through bolt	58.	Oil cap retainer chain
11.	Lifting eye	35.	Through bolt	59.	Retainer ring
12.	Spacer	36.	Through bolt	60.	Oil filter cap
13.	Plain hex nut	37.	Through bolt	61.	Oil filter cap gasket
14.	Lock washer	38.	Idler gear assembly	62.	Screw
15.	Plain washer	39.	Crankshaft main bearing	63.	Oil filter neck
16.	Hex-head bolt	40.	Crankshaft thrust bearing	64.	Oil filter neck gasket
17.	O-ring packing	41.	Thrust washer	65.	Vernatherm valve
18.	Hex-head bolt	42.	Plain hex nut	66.	Primer distributor
19.	Lock washer	43.	Lock washer	67.	Right crankcase
20.	Plain washer	44.	Plain washer	68.	Left crankcase
21.	O-ring packing	45.	Mount bracket	69.	Bolt
22.	Flanged nut	46.	Plain hex nut	70.	Nozzle, squirt
23.	Plain washer	47.	Lock washer	71.	"O" Rings
24.	Flanged nut	48.	Plain washer		

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Kathleen Armour

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