



Figure 3. GE 63 gas turbine borescope inspection access locations

Borescope inspection access locations for F-class gas turbines can be found in Appendix E.

Figure 4 provides a recommended interval for a planned borescope inspection program following initial baseline inspections. It should be recognized that these borescope inspection intervals are based on average unit operating modes. Adjustment of these borescope intervals may be made based on operating experience, mode of operation, fuels used, and the results of previous borescope inspections.

In general, an annual or semiannual borescope inspection uses all the available access points to verify the condition of the internal hardware. This should include, but is not limited to, signs of excessive gas path fouling, symptoms of surface degradation (such as erosion, corrosion, or spalling), displaced components, deformation or object damage, material loss, nicks, dents, cracking, indications of contact or rubbing, or other anomalous conditions.

| | | |
|-----------|-----------------------------|---|
| Borescope | Gas and Distillate Fuel Oil | At combustion inspection or annually, whichever occurs first. |
| | Heavy Fuel Oil | At combustion inspection or semiannually, whichever occurs first. |

Figure 4. Borescope inspection planning

During Bts and similar inspections, the condition of the upstream components should be verified, including all systems from the filter house to the compressor inlet.

The application of a borescope monitoring program will assist with the scheduling of outages and preplanning of parts requirements, resulting in outage preparedness, lower maintenance costs, and higher availability and reliability of the gas turbine.

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 - The Rise of Digital Reading Ge Frame 5 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ge Frame 5 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ge Frame 5 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ge Frame 5 Manual

- Personalized Recommendations
- Ge Frame 5 Manual User Reviews and Ratings
- Ge Frame 5 Manual and Bestseller Lists

5. Accessing Ge Frame 5 Manual Free and Paid eBooks

- Ge Frame 5 Manual Public Domain eBooks
- Ge Frame 5 Manual eBook Subscription Services
- Ge Frame 5 Manual Budget-Friendly Options

6. Navigating Ge Frame 5 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Ge Frame 5 Manual Compatibility with Devices
- Ge Frame 5 Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Ge Frame 5 Manual
- Highlighting and Note-Taking Ge Frame 5 Manual
- Interactive Elements Ge Frame 5 Manual

8. Staying Engaged with Ge Frame 5 Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Ge Frame 5 Manual

9. Balancing eBooks and Physical Books Ge Frame 5 Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Ge Frame 5 Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Ge Frame 5 Manual

- Setting Reading Goals Ge Frame 5 Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Ge Frame 5 Manual

- Fact-Checking eBook Content of Ge Frame 5 Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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