

# Brief Overview Manual Guide i

## ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence

5. Create Rough Facing Turning Cycle

6. Set Cutting Conditions

7. Define Shape Geometry

8. Insert End Tool Fixed Form Sentence

9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)		DIST. TO GO		SPINDLE		D. COMPENS.	
X	10.0000	X	0.0000	S	1000	D	0.0000
Z	20.0000	Z	0.0000			F	0.0000
C	0.0000	C	0.0000	F	0.00		
Y	0.0000	Y	0.0000				

FEED 1000/REV  
0.00

LINE NO.	PROGRAM	COMMENT
10	G00 X10.0 Z10.0	
11	G01 Z20.0 F100	
12	G02 X10.0 Z20.0 R10.0	
13	G01 Z10.0 F100	
14	M01	
15	M02	

3D SIMULATION

START END OF RECORD

RESET START PAUSE SINGLE STOP TOOL CUT/DRY INTERP FL/POW RAPID

# Instructions For Fanuc Manual Guide I Programming

**Ying-Ying Zheng**



## **Instructions For Fanuc Manual Guide I Programming:**

**CNC Programming Handbook** Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects     *The National Guide to Educational Credit for Training Programs* American Council on Education,2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies     *SME Technical Paper* Society of Manufacturing Engineers,2002     The Journeyman's Guide to Cnc Machines Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook     CNC Programming Techniques Peter Smid,2006 This practical and very useful resource covers several programming subjects including how to program cams and tapered end mills that are virtually impossible to find anywhere Other more common subjects such as cutter radius offset and thread milling are covered in great depth     Manufacturing Engineering ,2008     **Tech Directions** ,1994     **School Shop/tech Directions** ,1991

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