

0022

Background input device setting

0023

Background output device setting

[Input type] Setting input

[Data type] Byte

[Valid data range] 0 to 9

The CNC has the following interfaces for transferring data to and from an external input/output device and the host computer:

- Input/output device interface (RS-232-C serial ports 1 and 2)
- Memory card interface
- Data server interface
- Embedded Ethernet interface

By setting bit 0 (IO4) of parameter No. 0110, data input/output can be controlled separately. When IO4 is not set, data input/output is performed using the channel set in parameter No. 0020. When IO4 is set, a channel can be assigned to each of foreground input, foreground output, background input, and background output.

In these parameters, specify the interface connected to each input/output device to and from which data is to be transferred. See the table below for these settings.

To execute the DNC operation or M198 command with FOCAS2/Ethernet, set this parameter to 6.

Correspondence between settings and input/output devices

Setting	Description
0,1	RS-232-C serial port 1
2	RS-232-C serial port 2
4	Memory card interface
5	Data server interface
6	Execution of the DNC operation or M198 command with FOCAS2/Ethernet
9	Embedded Ethernet interface

0024

Setting of communication with the ladder development tool (FANUC LADDER-III, ladder editing package)

[Input type] Setting input

[Data type] Word

[Valid data range] 0 to 255

This parameter is used to enable or disable the PMC online connection function.

By specifying this parameter, the PMC online connection function can be enabled or disabled without displaying the PMC online setting screen.

Setting	RS-232-C	High-speed interface
0	The setting on the PMC online setting screen is not altered.	
1	To be used (channel 1)	Not to be used
2	To be used (channel 2)	Not to be used
10	Not to be used	To be used
11	To be used (channel 1)	To be used
12	To be used (channel 2)	To be used
255	Communication is terminated forcibly (as with the [FORCED STOP] soft key).	

# Fanuc Parameter Manual

**Gabriel Abraham Johnston**

## **Fanuc Parameter Manual:**

*Easy CNC Turning Programming English Hand Book By Sanjay Sharma* Sanjay Sharma,2025-04-15 This book is a comprehensive guide to CNC basic programming which has been written for the use of students of ITI Diploma B Tech etc Technical courses ATS Scheme CNC Programmer Cum Operator DGT Nimi course and machine operators machine setters and supervisors working in other types of industries Nowadays the increasing use of CNC in industries has given rise to its need Only those people who know about it and are capable of preparing part programs can guide the machine tools Using which parts are prepared with the required size and accuracy Keeping this in mind I have prepared this textbook in Hindi to bring out the mystery of CNC programming It has been put in a logical order and written in a very simple language which everyone can understand very easily To create a program the step by step process has been explained in this book with useful examples which will greatly benefit the students associated with this field In this book I have used the method created by me to write the program in which I have described each G and M code in detail in this book Coordinate systems have been explained in detail in simple language For this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques    [CNC Control Setup for Milling and Turning](#) Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC

*CNC Programming Handbook* Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

**CNC Programming Using Fanuc Custom Macro B** S.K Sinha,2010-06-22 Publisher s Note Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific

descriptions and programming examples follow Fanuc's Custom Macro B language with reference to Fanuc 0i series controls. By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines. COVERAGE INCLUDES Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry **Positioning Accuracy Enhancement of the Ball Screw Feed-drive** Gabriel Abraham Johnston, 2001 **Mechatronics Engineering and Modern Information Technologies in Industrial Engineering** Fang Shao, Fen Jie Long, Jie Liang, Hai Hong Chen, Mei Ni Yuan, 2015-01-13 Selected peer reviewed papers from the 2014 International Conference on Mechatronics Engineering and Modern Technologies in Industrial Engineering MEMTIE 2014 October 25-26 2014 Changsha Hunan China Control Engineering, 1990 Instrumentation and automatic control systems

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