

GILSON BROTHERS CO.

CONDENSED SPECIFICATIONS

	Three Speed Models				Four Speed Models		
Engine Make	750	751	722	723	722	723	750
Model	14040S	14040S	Kobler K181S	Kobler K241S	Kobler K181S	Kobler K241S	Kobler K2501S
Bore & Stroke—Inches	2 1/4 x 2 3/4	2 1/4 x 2 3/4	2 1/4 x 2 3/4	2 1/4 x 2 3/4	2 1/4 x 2 3/4	2 1/4 x 2 3/4	2 1/4 x 2 3/4
Piston Displacement—Cubic Inches	14.1	14.1	18.6	22.9	18.6	22.9	22.97
Horsepower	6	6	8	10	8	10	12
Slow Idle Speed—RPM	1750	1750	1200	1200	1200	1200	1200
High Idle Speed—(No Load)—RPM	3000	3000	3600	3600	3600	3600	3600
Full Load Speed—RPM	3000	3000	3240	3240	3240	3240	3240
Crankcase Oil Capacity—Pints	2 3/4	2 3/4	3 1/4	3	2 1/4	3	5
Weight—							
Above 22 Deg. F.	SAC 50	SAC 50	SAC 50	SAC 50	SAC 50	SAC 50	SAC 50
0 Deg. F. to 22 Deg. F.	SAC 10W	SAC 10W	SAC 10W	SAC 10W	SAC 10W	SAC 10W	SAC 10W
Below 0 Deg. F.	SAC 5W-20	SAC 5W-20	SAC 5W-20	SAC 5W-20	SAC 5W-20	SAC 5W-20	SAC 5W-20
Transmission Oil Capacity—Pints	3	3	3	3	4	4	4
Weight	SAC 90 EP	SAC 90 EP	SAC 90 EP	SAC 90 EP	SAC 90 EP	SAC 90 EP	SAC 90 EP

FRONT AXLE AND STEERING SYSTEM

AXLE MAIN MEMBER

All Models

1. To remove the axle main member (2)—Fig. G10, first disconnect the drag link from steering arm (3). Support the front of tractor with a hoist or jack, remove the axle pivot bolt and stabilizer pivot bolt. Raise the front of tractor and roll the front axle assembly from tractor. Unbolt stabilizer (1) from axle main member and remove steering knuckles as outlined in paragraph 3. Inspect pivot bushings (4) and (5) and renew as necessary.

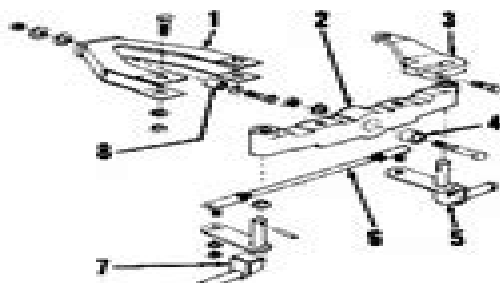


Fig. G10 — Exploded view of front axle assembly used on all models

1. Axle stabilizer
2. Axle main member
3. Steering arm
4. Pivot bushing
5. Steering knuckle to tie rod
6. Tie rod
7. Steering knuckle to tie rod
8. Stabilizer

TIE ROD

All Models

2. To adjust the tie rod, loosen the lock nuts on the tie rod (6)—Fig. G10, then disconnect a ball joint and from either steering knuckle. Shorten or lengthen the tie rod as necessary to obtain the desired 1/4-inch toe-in. See Fig. G11.

STEERING KNUCKLES

All Models

3. To remove the steering knuckles (5) and 7—Fig. G10, support front of tractor and remove front wheels. Disconnect tie rod (6) from steering knuckle arm. Loosen clamp bolt, remove steering arm (3) and remove left steering knuckle (5). Drive out the roll

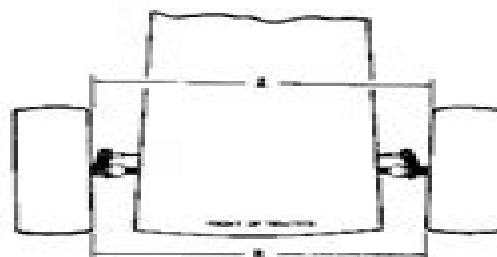


Fig. G11 — Toe-in is correct when distance "B" is 1/4-inch less than distance "A" with both measurements taken at hub height.

pin and remove right steering knuckle (7).

STEERING GEAR

All Models

4. To remove the steering gear, first disconnect drag link (10)—Fig. G12 from the quadrant shaft assembly (9). Drive out roll pin (11), withdraw quadrant shaft and remove quadrant gear (7). Drive out roll pin (8) and remove pinion gear (10) and washer (12). Remove the steering wheel and steering shaft assembly, drive out roll pin (3) and remove steering wheel (1) from shaft (4). Flange bearing (2) and steering gear support (5) can now be unbolted and removed if necessary.



Fig. G12 — Exploded view of steering gear assembly

1. Steering wheel
2. Flange bearing
3. Roll pin
4. Steering shaft
5. Steering gear support
6. Quadrant gear
7. Roll pin
8. Quadrant shaft and arm assembly
9. Drag link
10. Pinion gear
11. Flange washer
12. Flange washer

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