

Service Manual, in many cases in actual use. Refer to the Special Service Tool Catalog for a description and ordering instructions for these tools.

OUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referring to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (FRONT) of the boat; PORT means left hand. See Figures 1-1 and 1-2.

Service required for the 50 HP motor is generally one of three kinds . . .

1. NORMAL CARE AND MAINTENANCE, which includes putting a new motor into operation, storing motors, lubrication, and care under special operating conditions such as salt water and cold weather.
2. OPERATING MALFUNCTIONS due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor tune-up procedures to keep the motor in prime operating condition.
3. COMPLETE DISASSEMBLY and overhaul, such as inspecting a motor that has been submerged or rebuilding trade-in units.

It is important to you as the service man to determine before disassembly just what the trouble is, and how to correct it quickly and with minimum expense to the owner. This section of the manual is designed to help you diagnose motor malfunctions and correct them.

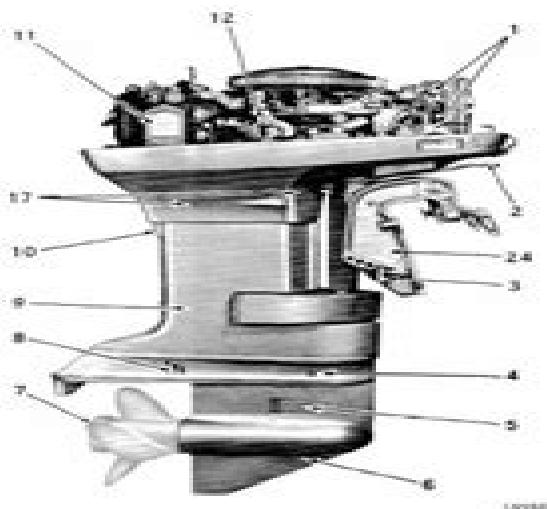


Figure 1-1. Starboard View Less M/C

1. Carburetors
2. Steering bracket
3. Tilt adjustment rod
4. Oil level plug
5. Water intake
6. Oil drain and
tilt plug
7. Exhaust outlet
8. Water outlet
9. Exhaust housing
10. Exhaust relief
11. Power pack II
12. Throttle lever
13. Ignition coils
14. Alternator
15. Left bracket
16. Fuel pump and
filter
17. Exhaust covers
18. Tilt lock lever
19. Air silencer
20. Trim tab
21. Propeller
22. Skeg
23. Gearcase
24. Stern bracket
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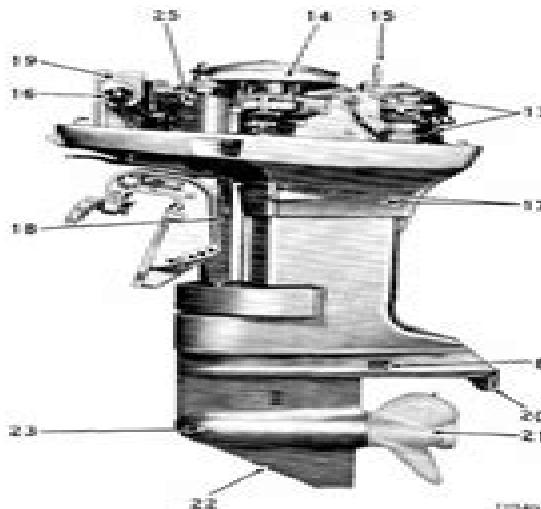


Figure 1-2. Port Side View Less M/C

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Joan Coles

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Table of Contents Evinrude 50 Lark 1971 Workshop Manual

1. Understanding the eBook Evinrude 50 Lark 1971 Workshop Manual
 - The Rise of Digital Reading Evinrude 50 Lark 1971 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Evinrude 50 Lark 1971 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Evinrude 50 Lark 1971 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Evinrude 50 Lark 1971 Workshop Manual
 - Personalized Recommendations

- Evinrude 50 Lark 1971 Workshop Manual User Reviews and Ratings
- Evinrude 50 Lark 1971 Workshop Manual and Bestseller Lists

5. Accessing Evinrude 50 Lark 1971 Workshop Manual Free and Paid eBooks

- Evinrude 50 Lark 1971 Workshop Manual Public Domain eBooks
- Evinrude 50 Lark 1971 Workshop Manual eBook Subscription Services
- Evinrude 50 Lark 1971 Workshop Manual Budget-Friendly Options

6. Navigating Evinrude 50 Lark 1971 Workshop Manual eBook Formats

- ePUB, PDF, MOBI, and More
- Evinrude 50 Lark 1971 Workshop Manual Compatibility with Devices
- Evinrude 50 Lark 1971 Workshop Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Evinrude 50 Lark 1971 Workshop Manual
- Highlighting and Note-Taking Evinrude 50 Lark 1971 Workshop Manual
- Interactive Elements Evinrude 50 Lark 1971 Workshop Manual

8. Staying Engaged with Evinrude 50 Lark 1971 Workshop Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Evinrude 50 Lark 1971 Workshop Manual

9. Balancing eBooks and Physical Books Evinrude 50 Lark 1971 Workshop Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Evinrude 50 Lark 1971 Workshop Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Evinrude 50 Lark 1971 Workshop Manual

- Setting Reading Goals Evinrude 50 Lark 1971 Workshop Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Evinrude 50 Lark 1971 Workshop Manual

- Fact-Checking eBook Content of Evinrude 50 Lark 1971 Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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