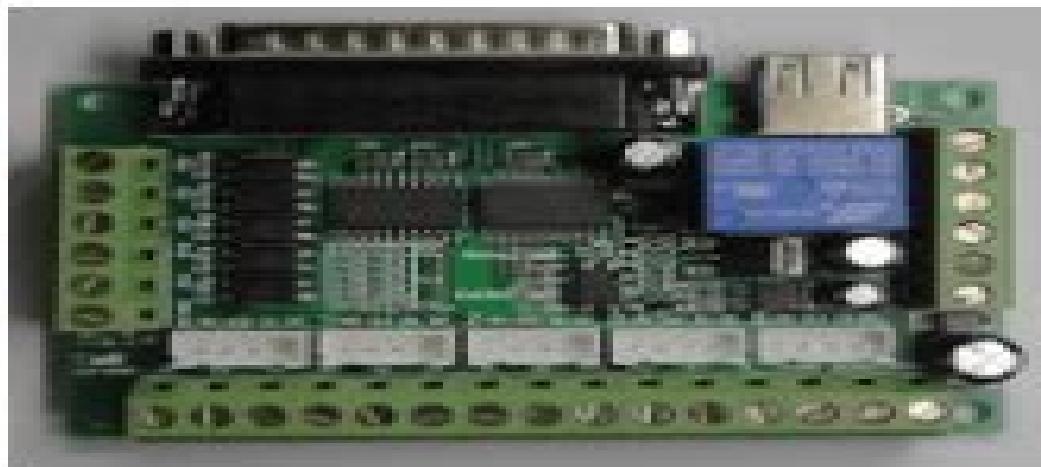


MACH3 5 axis CNC interface board instruction



Functions and Features:

1. Completely support MACH3 and the other softs that use LPT port.
2. USB Power supply and external power supply separate. For protecting power PC.
3. Wide range external power supply voltage: + 92 - 224 V, and has preventing reverse connection function.
4. All the input signals are separated by photo-couplers, can be connected to Step-up Probe and Limit switches. To make your computer safer.
5. One relay output, can be connected to spindle switch. Using PT.
6. 0-50V photo-coupler separated analog voltage output, can be connected to Frequency converter, using to control the spindle speed. Using PT.
7. All 12 LPT ports are available, can be connected to stepping motor drivers, can control five stepping motor.
8. PT can be used to output PWM signals and can control the spindle Speed Regulation that has a photo-coupler for input.
9. Can be connected to servos or motor drivers using common ground or common orthodecay input connection.
10. All of the LPT port names are printed on board, easy to be used.

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John Hargadine Carson

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Micro-programming Norman E. Sondak, Efrem Mallach, 1977 **Programming and Utilizing Digital Computers**
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