



## Sky Heating's HVAC Ductwork Sizing Guide

### ROUND DUCT SIZE ESTIMATE

#### Flexible Duct

Duct Size	Design Airflow
5"	50
6"	75
7"	110
8"	160
9"	225
10"	300
12"	480
14"	700
16"	1000
18"	1300
20"	1700

Flex duct = .05" on most metal duct calculators

#### Round Metal Pipe

Duct Size	Design Airflow
5"	50
6"	85
7"	125
8"	180
9"	240
10"	325
12"	525
14"	750
16"	1200
18"	1500
20"	2000

Round metal pipe = .06" on most metal duct calculators

### RECTANGULAR DUCT SIZE ESTIMATE

Design CFM	Duct Height - Net inside dimension in inches								
	4"	CFM	6"	CFM	8"	CFM	10"	CFM	12"
60	6x4	60	4x6	90	4x8	120	4x10	150	4x12
90	8x4	110	6x6	160	6x8	215	6x10	270	6x12
120	10x4	160	8x6	230	8x8	310	8x10	400	8x12
150	12x4	215	10x6	310	10x8	430	10x10	550	10x12
180	14x4	270	12x6	400	12x8	550	12x10	680	12x12
210	16x4	320	14x6	490	14x8	670	14x10	800	14x12
240	18x4	375	16x6	580	16x8	800	16x10	950	16x12
270	20x4	430	18x6	670	18x8	930	18x10	1100	18x12
300	22x4	490	20x6	750	20x8	1060	20x10	1250	20x12
330	24x4	540	22x6	840	22x8	1200	22x10	1400	22x12
		600	24x6	930	24x8	1320	24x10	1600	24x12
		650	26x6	1020	26x8	1430	26x10	1750	26x12
		710	28x6	1100	28x8	1550	28x10	1950	28x12
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		100	31/2 x14			2200	38x10	2750	38x12
		220	31/2 x30			2350	40x10	2900	40x12
						3050	42x12		

Rectangular sheet metal duct = .07" on most metal duct calculators

# Guide Duct Sizing

**Reynolds Metals Company**

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for engineers scientists safety specialists and managers This guide is a compilation of current best practices for measures to prevent dust explosions from occurring and if they do occur to protect the plant and personnel from their destructive effects by applying the techniques of explosion containment explosion suppression and explosion venting Included is new material on the containment and venting of dust explosions This guide helps those responsible for the design supply and operation of process plants to comply with the provisions of health and safety legislation Dust explosions can occur anywhere where combustible powders are handled such as coal wood flour starch sugar rubber plastics some metals and pharmaceuticals Three classic volumes combined into one handy guide Contains all of the best practices for preventing dust explosionsIncludes in depth material that outlines how to protect the plant and its resources from explosions

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