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**Control**

Y-axis: Copper (wt%)

Two Shewhart Control Charts for Copper content:

- Top Chart:** Range: 7.8 to 9.8. Center line: 8.5. UCL: 9.4. LCL: 7.6. Subgroups: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100. Points 1, 2, 3, 5, 8 are marked as 'Out-of-control'.
- Bottom Chart:** Range: 0 to 2. Center line: 1. UCL: 1.7. LCL: 0.3. Subgroups: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100. Points 1, 2, 3, 5, 8 are marked as 'Out-of-control'.

Montgomery rules: 1, 2, 3, 5, 8 applied to these statistics.

**Out-of-control signals**

Phase	Date	Metric	Value	Broken rule
10	08/02	Kbar	9.08	1
10	11/02	Kbar	9.87	1
10	15/02	Kbar	9.65	1
10	17/02	Kbar	9.13	1
10	18/02	Kbar	9.19	1
10	19/02	Kbar	9.26	1
10	20/02	Kbar	9.09	1

1: 1 point is outside the control limits.  
2: 2 out of 3 consecutive points are more than 2 sigma from the center line in the same direction.  
3: 4 out of 5 consecutive points are more than 2 sigma from the center line in the same direction.

Recalculate Cancel

# Excel Spc User Guide

**Bowker Editorial Staff**

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