

Check condition of radial sealing rings and renew if necessary.  
Warning: Install only with sleeves 11 2 211 for crankshaft and 11 2 212 for intermediate shaft.

**11 14 180 Radial sealing rings in end cover – renewing**

Remove the end cover – 11 14 175.  
Press the radial sealing rings out of the cover.  
Drive in radial sealing rings with sleeve 24 1 050 for crankshaft or drift 33 1 180 and handle 00 5 500 for intermediate shaft.  
Sealing rings must be driven in until flush.  
Pack sealing lips with grease.

**11 14 611 Radial sealing ring in clutch end cover – renewing – flywheel removed –**

Remove the bolts at the oil sump – end cover.  
Only slacken the remaining oil sump bolts.  
Detach the end cover.  
If the oil sump gasket is damaged, detach the oil sump – 11 13 000.

Renew gasket (1).  
Warning: check that the sealing cover (2) for the main oil passage is not leaking, and renew sealing plug (3) if necessary.  
Apply Loctite No. 270 to sealing plug before inserting.



# M20 Engine Manual

**JE Gale**

## M20 Engine Manual:

Chevelle Restoration and Authenticity Guide 1970-1972 Dale McIntosh, Rick Nelson, 2019-03-21 The high water mark of the muscle car era is usually credited as 1970 and for good reason Chevrolet was now stuffing high powered 454 engines into Chevelles Adding a larger displacement above the still available 396 402 offered buyers the option to order the most powerful production car of that era The 1970 1972 Chevelles remain the most collectible of the model to this day Author and historian Dale McIntosh pairs with restoration expert Rick Nelson to provide this bible of authenticity on the legendary 1970 1971 and 1972 Chevelle models Everything about restoring your Chevelle back to bone stock is covered meticulously including step by step instructions for chassis and interior restoration Understanding date variances on parts applicable to the build date of your Chevelle is vital to a factory correct restoration and including them in this book provides a depth of coverage on these cars that is unequaled Restoring a 1970 1972 Chevelle back to concours correct takes a certain amount of expertise Thankfully Rick and Dale have done a lot of the heavy lifting on the research side With this authenticity guide you can be confident that you have all the correct components and options accurately and expertly represented for your stock restoration These fine details put the Chevelle Restoration and Authenticity Guide 1970 1972 a cut above the rest

Field Manuals United States. War Department, 1948 Chevelle SS Restoration Guide, 1964-1972 Paul A. Herd, Get all the details exactly right on engines frames suspension exterior interior and more Includes all the vital numbers to assure authenticity including original parts numbers Don t settle for less Your Super Sport deserves the best Important features in this book include 350 photos and diagrams Collector Car News

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