MANUAL GUIDE i

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ACTUAL POS. (ABS.)

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SPINDLE S1

S 2002

90%

FEED

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70% (X)

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G00 17 40 54

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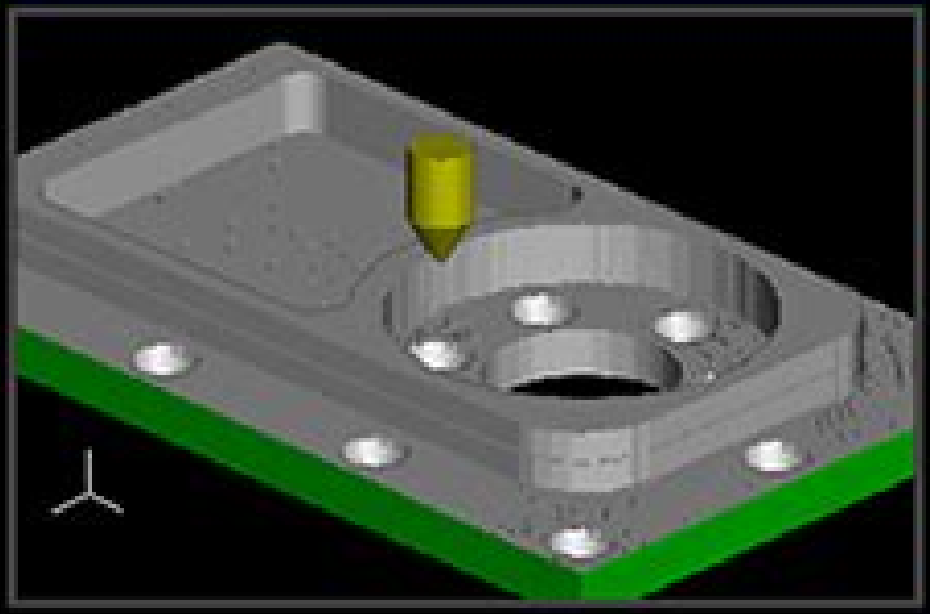
SIMULATE-ANIMATE



O2001 CHAR←→

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1  O2001 (DEMOMAINGEAR) ;
2  G1902 B200. D200. H40. I100.
   J100. K3. ;
3  G40 G49 G80 ;
4  G90 ;
5  G0 X0 Y0 Z300 ;
6  ;
7  T02 ;
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