


INTERPLANT STANDARD - STEEL INDUSTRY		
	CODE OF PRACTICE FOR INSTALLATION & COMMISSIONING OF PROPANE / LPG PIPELINE	IPSS:1-06-048-13
	NO CORRESPONDING INDIAN STANDARDS EXISTS	

0.0 FOREWORD

This inter plant Standard prepared by the Standards Committee on Pipes, Fittings, Valves and Piping Layout, IPSS 1:6 with the active participation of the representatives of all the steel plants and associated organization in the field and was adopted in March, 2013.

0.1 Inter Plant Standards for Steel Industry primarily aim at achieving rationalization and unification of parts and sub-assemblies used in steel plant equipment and accessories, and provide guidance in indenting stores or equipment for existing or new installations by individual steel plants.

1.0 SCOPE

1.1 This IPSS standard stipulates engineering requirements for installation and commissioning of Propane/LPG pipelines made of carbon steel with operating pressure up to 6 kg/cm² & temperature from 30^oC - 70^oC.

2.0 LAYOUT DESIGN

2.1 Propane / LPG pipelines are distributed to various units from its storage tank to various units through network of pipelines. Following statutory aspects and precautions shall be taken into account while designing the layout.

2.1.1. Pipelines shall always follow overhead routed only. In no case, it shall follow underground route.

2.1.2. All overhead pipelines shall be routed maintaining a minimum clearance of 8.0m between bottom of supporting structures and top of road crossing / railway tracks. The line laid over tracks carrying hot materials shall have a minimum clearance of 15m and shall be provided with heat shields of suitable design.

2.1.3. The Main Header shall run minimum 15m away from any building, water reservoirs, pump houses, fuel storage tank, gas holder, etc. Extreme caution shall be exercised in routing pipelines near tunnels and sewers to avoid the possibility of any leakage.

2.1.4. Pipelines shall not be used for supporting any other pipeline or electrical cable trays / racks / individual cables. Electrical cable shall not be routed along with Propane/LPG pipe line. Pipelines shall be electrically grounded.

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web dimension maximum deviation from flatness less than 25 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch maximum over 75 inches 1 150 of the dimension 2 in lieu of the values specified in astm a6 the maximum deviation below the specified depth shall be as follows for depths up to and including 36 inches 1 8 inch

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web may 26 2016 scope 1 1 flatness is a significant quality characteristic of steel sheet products sheet flatness is affected by mill process factors plus the grade thickness and width of the material supplied it is the purpose of this practice to define the different flatness characteristics and to describe the method s most commonly used to measure

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web the tolerance over specified thickness in the area more than 3 inches in from the longitudinal edges of the plate at the mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements for flat rolled stainless and heat resisting steel plate sheet and strip tolerance over

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l

4000 0 20 4000 1 6000 0 30 6000 1 8000 0 40 8000 1 10000 0 50 10000 1 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross sec tion properties cross section properties addressed are overall depth and width fl ange and web thickness and fl ange out of alignment see table 1

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