

Bore holes and shafts		ISO 2761-1 (1993)											
Basic bore systems	Basic shaft systems	Basic bore systems	Basic shaft systems										
<p>Taking the basic size of a component as reference for both the systems, the following co-relations exist:</p> <p>Design size of the bore is taken as the basic size for both, i.e. bore and shaft. The position of tolerance zones of the shaft may be above or below the zero line or in some cases (e.g. ± 0) the zero line may lie within the tolerance zone of the shaft. Depending upon the position of tolerance zones of the shaft, the bore may give a certain type of fit with a hole in the basic bore system.</p> 		<p>Design size of the shaft is taken as the basic size for both, i.e. bore and shaft. The position of tolerance zone of the bore may be above or below the zero line or in some cases (e.g. ± 0) the zero line may lie within the tolerance zone of the bore. Depending upon the position of tolerance zones of the bore, the shaft may give a certain type of fit with a shaft in the basic shaft system.</p> 											
<p>For bore lower deviation is zero Minimum limit = Basic size Applications: Machine and engine building, locomotive constructions.</p>		<p>For shaft upper deviation is zero Maximum limit = Basic size Applications: Electric motors, ball bearings, power transmission, products made from light drawn bars.</p>											
<p>2.5. Tolerances</p> <p>While giving dimensions on drawings, the deviations are not shown directly added to the basic size, but the tolerance size is indicated by its basic size followed by a symbol consisting of a letter (consisting of two letters, e.g. JS) and a number.</p> <p>For example, instead of writing $20\phi_{+0.015}^{+0.020}$, it is mentioned as $20\phi^{+0.015}_{-0.020}$. The actual values of deviations corresponding to the size are mentioned can be read from tables (see pages 80-87).</p>													
 <p>Deviations according to tables of fits, in μ ($1\mu = 1/10000$ mm) $\approx 20\phi^{+0.015}_{-0.020}$</p>		 <p>Deviations according to tables of fits in μ ($1\mu = 1/10000$ mm) $\approx 20\phi^{+0.015}_{-0.020}$</p>											
<p>Below, capital letters (e.g. H, K, M, S) are used to designate the position of tolerance zones.</p>		<p>Shaft: small letters (e.g. h, g, m) are used to designate the position of tolerance zones.</p>											
<p>The numbers G, G1, H, ..., H1 decide the amount of tolerance and indicate the grade of accuracy of hole (i.e. add 100 grades).</p> <table border="1"> <tr> <td>Grade G</td> <td>Grade G1</td> <td>Grade H</td> <td>Grade H1</td> <td>Grade G</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> <p>(Tolerances shown in micrometres.)</p>				Grade G	Grade G1	Grade H	Grade H1	Grade G					
Grade G	Grade G1	Grade H	Grade H1	Grade G									
Grade	G, G1, H	± 4 micrometres	± 10 micrometres										
Application	Forge	Machining, building	Building, casting										

Mechanical Engineering Westerman Table

Jianjun Gao

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