






## Limits and Fits

IS, 919-1963

Limits and Fits		IS, 80-1303	
Basic hole system		Basic shaft system	
<p>Taking the basic size of a common reference for both the systems, the following co-relation exists:</p> <p>Design size of the hole is taken as the basic size for both, i.e. hole and shaft. The position of tolerance zone of the shaft may be above or below the zero line or in some cases (e.g. <math>js</math>) the zero line may lie within the tolerance zone of the shaft. Depending upon the position of tolerance zone of the shaft, the shaft may give a certain type of fit with a hole in the basic hole system.</p>		<p>Design size of the shaft is taken as the basic size for both, i.e. hole and shaft. The position of tolerance zone of the hole may be above or below the zero line or in some cases (e.g. <math>JS</math>) the zero line may lie within the tolerance zone of the hole. Depending upon the position of tolerance zone of the hole, the hole may give a certain type of fit with a shaft in the basic shaft system.</p>	
 <p>IS: Easy running fit      IS: Force fit</p>		 <p>IS: Easy running fit      IS: Force fit</p>	
<p>For hole lower deviation is zero Minimum limit = Basic size Application: Machine and engine building, locomotive construction.</p>		<p>For shaft upper deviation is zero ∴ Maximum limit = Basic size Application: Electric motors, ball bearings, power transmission, products made from bright drawn bars.</p>	
IS Symbols			
<p>While giving dimensions on drawings, the deviations are not shown directly added to the basic size, but the toleranced size is indicated by its basic size followed by a symbol consisting of a letter (sometimes two letters, e.g. <math>JS</math>) and a number.</p> <p>For example, instead of writing <math>20\phi \frac{+0.02}{-0.01}</math>, it is mentioned as <math>20\phi H7</math>. The actual values of deviations corresponding to the size so mentioned can be read from tables (see pages 80-83).</p>			
 <p>Deviations according to tables of fits, in <math>\mu</math> (<math>1\mu = 1/1000</math> mm) <math>= 20\phi_{+0.02}^{-0.01}</math></p>		 <p>Deviations according to tables of fits in <math>\mu</math> (<math>1\mu = 1/1000</math> mm) <math>= 20\phi_{-0.01}^{+0.02}</math></p>	
<p>Holes: capital letters (e.g. H, G, M) are used to designate the position of tolerance zone.</p>		<p>Shafts: small letters (e.g. h, g, m) are used to designate the position of tolerance zone.</p>	
<p>The numbers 0, 01, 1, ..., 16 decide the amount of tolerance and indicate the grade of accuracy of hole (in all 18 grades).</p>			
			
(Tolerance shown is approximate)			
Grade	0, 01, 1—4 fair gr.	5—11 fine to coarse gr.	12—16 coarse gr.
Applications	Gears	Machine building	Rolling, casting

# Mechanical Engineering Westerman Table

**Jianjun Gao**



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