

### Disadvantages

- Brazed joints have lesser strength compared to welding
- Joint preparation cost is more
- Can be used for thin sheet metal sections

### Soldering

- It is a low temperature joining process. It is performed at temperatures below 840°F for joining.
- **Soldering is used for,**
  - Sealing, as in automotive radiators or tin cans
  - Electrical Connections
  - Joining thermally sensitive components
  - Joining dissimilar metals

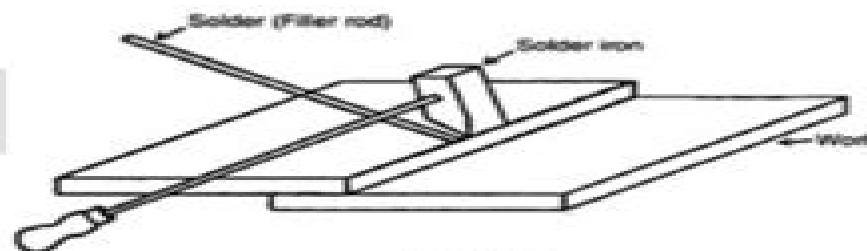


fig Soldering.

### TYPES OF JOINTS:

Welds are made at the junction of the various pieces that make up the weld ment. The junctions of parts, or joints, are defined as the location where two or more numbers are to be joined. Parts being joined to produce the weld ment may be in the form of rolled plate, sheet, pipes, castings, forgings, or billets. The five basic types of joints are listed below.

# Information Workshop Manual For Diploma

**Edward L. Prater**



## Information Workshop Manual For Diploma:

*Service Manual* Philippines. Bureau of Education, 1927      Navy Customer Service Manual Edward L. Prater, 1993  
**Navy Customer Service Manual** ,1984      Navy Customer Service Manual United States. Naval Education and Training Command, 1978      Popular Mechanics ,1963-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle  
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*Popular Science* ,1984-10 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better      The Bulletin Year Book for 1924- and Citizens' Manual of Philadelphia ... ,1924      **Popular Science** ,1994      **The Popular Science Monthly** ,1866      Automotive News ,2002  
**Report of the Commissioner of Education** ,1909      Journal of the American Veterinary Medical Association  
American Veterinary Medical Association, 1916 Vols for 1915 49 and 1956 include the Proceedings of the annual meeting of the association      Taylor-Trotwood Magazine ,1908      *Industrial Arts & Vocational Education* ,1961

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