

Disadvantages

- Braze joints have lesser strength compared to welding
- Joint preparation cost is more
- Can be used for thin sheet metal sections

Soldering

- It is a low temperature joining process. It is performed at temperatures below 840°F for joining.
- **Soldering is used for,**
- Sealing, as in automotive radiators or tin cans.
- Electrical Connections
- Joining thermally sensitive components
- Joining dissimilar metals

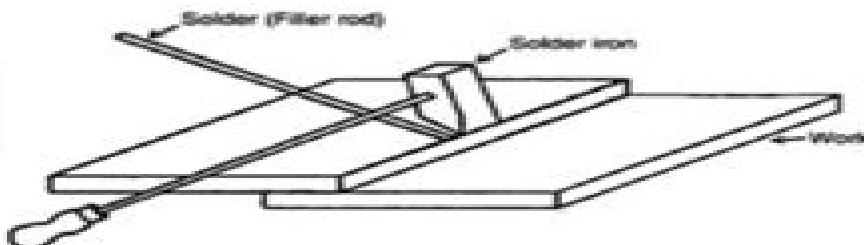


FIG: Soldering.

TYPES OF JOINTS:

Welds are made at the junction of the various pieces that make up the weld ment. The junctions of parts, or joints, are defined as the location where two or more numbers are to be joined. Parts being joined to produce the weld ment may be in the form of rolled plate, sheet, pipes, castings, forgings, or billets. The five basic types of joints are listed below.

Information Workshop Manual For Diploma

Edward L. Prater

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Service Manual Philippines. Bureau of Education, 1927 Navy Customer Service Manual Edward L. Prater, 1993
Navy Customer Service Manual, 1984 Navy Customer Service Manual United States. Naval Education and Training Command, 1978 Popular Mechanics, 1963-09 Popular Mechanics inspires, instructs, and influences readers to help them master the modern world. Whether it's practical DIY home improvement tips, gadgets, and digital technology information on the newest cars or the latest breakthroughs in science, PM is the ultimate guide to our high tech lifestyle.

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Report of the Commissioner of Education, 1909 Journal of the American Veterinary Medical Association American Veterinary Medical Association, 1916 Vols for 1915-49 and 1956 include the Proceedings of the annual meeting of the association Taylor-Trotwood Magazine, 1908 *Industrial Arts & Vocational Education*, 1961

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