

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Workshop Lab Manual

R Bogdan



Mechanical Workshop Lab Manual:

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Whispering the Strategies of Language: An Psychological Quest through **Mechanical Workshop Lab Manual**

In a digitally-driven world where screens reign great and immediate transmission drowns out the subtleties of language, the profound secrets and psychological subtleties hidden within words frequently get unheard. However, set within the pages of **Mechanical Workshop Lab Manual** a charming fictional value blinking with natural feelings, lies an exceptional quest waiting to be undertaken. Published by an experienced wordsmith, that wonderful opus encourages readers on an introspective journey, softly unraveling the veiled truths and profound impact resonating within ab muscles fabric of each word. Within the psychological depths of the touching evaluation, we shall embark upon a sincere exploration of the book is primary themes, dissect their charming publishing fashion, and fail to the effective resonance it evokes deep within the recesses of readers hearts.

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