

# **Gearbox Overhaul and Repair Procedures**

## **Standard Overhaul and Repair Procedures and Practices**

### **General Mechanical Repair Specifications**

#### **1. All gearbox assemblies will be:**

- Completely disassembled.
- Hot Tank Stripped.
- Cleaned, wire brushed of all rust and grease.
- Inspected and/or tested as follows:
  - Measure all "fits" and compare with original drawing dimensions. Provide photographs and/or sketches for assembly.
  - Cases, housings, etc. - will be visually inspected for cracks and other signs of wear.
  - Shafts & Gearing - visually inspect and dimensionally checked, for possible reuse.

#### **2. A detailed line by line quotation of all work required to recondition the assembly/speed reducer will be prepared and include:**

- Listing of any new parts required.
- Summary of required procedures to return reusable parts to print specification.
- Summary of price for labor and all materials to complete the job.

#### **3. You must approve repair prior to any work proceeding. Repair**

#### **Specifications:**

##### **1. Fits**

- All fits will be returned to original size and relative centers using either, plating, sleeving and/or welding and machining as approved by the customer.

##### **2. Shafting**

- Repair may be made by plating and grinding, or machining and sleeving.
- Will be straight and finished in accordance with tolerances and finish specifications as indicated on appropriate drawings.
- New shafting provided will match the specifications and dimensions of the original part as per customer print.
- Exposed threads, shaft ends and couplings will be protected with an anti-rust protection coating prior to shipping your Gear Box.

##### **3. Gearing**

- Will be dimensionally inspected to customer prints, manufacturers' prints, or reverse engineered.
- New gearing provided will meet or exceed the specifications and dimensions of the original parts as per customer print.

# Manual Gearbox Overhaul Procedure Evo4

**John Haynes**



## **Manual Gearbox Overhaul Procedure Evo4:**

Gearbox Overhaul Manual Ian Barnes,1998

**How To Rebuild and Modify Your Manual Transmission** Robert

Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission *How to Rebuild and Modify High-Performance Manual Transmissions* Paul Cangialosi,2010

How to Rebuild and Modify High Performance Manual Transmissions breaks down the disassembly inspection modification upgrade and rebuilding process into detailed yet easy to follow steps consistent with our other Workbench series books The latest techniques and insider tips are revealed so an enthusiast can quickly perform a tear down identify worn parts select the best components and successfully assemble a high performance transmission Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods insight and 27 years of knowledge in the transmission industry He guides you through the rebuilding process for most major high performance transmissions including BorgWarner T10 and super T10 GM Muncie Ford Toploader and Tremec T5 This new edition also contains a complete step by step rebuild of the Chrysler A833

transmission Muncie 4-Speed Transmissions Paul Cangialosi,2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process **Chilton's Guide to Automatic Transmission Repair Manual, 1984-89** Chilton Automotive

Books,1990-07-01 Explains how the automatic transmission works and provides instructions and technical information on

how to repair it     *Ford Automatic Transmission Overhaul* John Haynes,2001-10-13 Covers rear wheel drive models C3 C4 C5 C6 and AOD and front wheel drive models ATX FLC and AXOD Included are the fundamentals diagnosis techniques and modifications     **The Haynes General Motors Automatic Transmission Overhaul Manual** Eric Godfrey,John Harold Haynes,1996 GM Automatic Transmission Overhaul ManualHaynes In depth coverage of popular GM transmissions for the serious do it yourselfer The THM 2004R 350 400 and 700R4 automatic transmissions are covered with complete overhaul photo sequences Also covered are theory of operation in vehicle repairs and performance modifications Sftbd 8 1 4x 10 3 4 approx 240 pgs 576 b w ill     **General Motors Automatic Transmission Overhaul** John Haynes,2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60     **The Haynes Ford Automatic Transmission Overhaul Manual** Jeff Killingsworth,John Harold Haynes,1996 For the do it yourselfer and includes transmission identification theory of operation step by step overhaul and professional tips and tricks Photos     **TechOne** Jack Erjavec,2004 Delmar Learning s new TechOne Manual Transmissions simplifies teaching and learning with its unique format Concise chapters cover theory diagnosis service and repair for manual transmission systems sub topics and components This easy to follow method helps students rapidly progress from one topic to the next Strong illustrations and photos enhance the approach for visual learners and all students can benefit from the coverage of ASE certification requirements Once the course is completed an ASE practice exam in the Appendix allows students to put their skills to the test     **Max Ellery's Transmission Repair Manual Holden's 1963-1988** Max Ellery,1996-07-01     **Transmission Repair Book Ford 1960 to 2007** Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications     *Recommended Remanufacturing Procedures for Manual Transmission Clutch Assemblies Truck and Bus Powertrain Committee*,1990 This SAE Recommended Practice is prepared as a guideline to improve and maintain the quality of remanufactured automotive products Installation of remanufactured or rebuilt products is often an economical way to repair a vehicle even though they may not fully be equivalent to original equipment parts Before processing any part a remanufacturer should determine if the original design and present condition of the core are suitable for remanufacturing so as to provide durable operation of the part as well as acceptable performance when installed in a vehicle The remanufacturer should also carefully consider the safety aspects of the product and any recommendations of the original manufacturer related to remanufacturing or rebuilding their product     **Foulis' Overhaul Manual - AP Automatic Transmission** John Organ,1972     **Chilton's Automatic Transmission/transaxle Diagnosis and Repair** Jacques Gordon,Chilton Book Company,1999-02 Covers theory maintenance diagnosis and repair on all automatic transmissions and transaxles

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