

Code	Group	Description	Modal	Page
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G01	1	Linear Feed Move	Y	10
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G03	1	Counter Clockwise Arc Feed Move	Y	11
G04	0	Dwell	N	14
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G28	0	Zero Return	N	21
G30	0	2 <sup>nd</sup> , 3 <sup>rd</sup> , 4 <sup>th</sup> Zero Return	N	22
G31	1	Probe function	N	22
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# Mazak Mazatrol Programming Code List

**Ying-Ying Zheng**

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