

**For use with PM Kit 78401-176 120V and 78401-177 230V**

**Prior to performing the preventative maintenance:**

- Carefully read through the procedure prior to performing the PM.
- Precautions should be taken to prevent spillage of disinfectant when performing the PM.
- Personnel should wear the appropriate Personal Protective Equipment (PPE) when performing the preventative maintenance. Refer to the Material Safety Data Sheet (MSDS) for PPE information.
- The machine must be in an idle state prior to the start of the preventative maintenance.
- The changing of the 0.2 micron internal water filter, and air filters are not part of the PM procedure. However, if the filter change times coincide with the PM, they can be performed at this time. Refer to the DSD EDGE operations manual for instructions on how to change the filters.

**Tools Required:**

- 7/16-inch nut driver, open end wrench or socket wrench
- 9/64-inch, 3/32-inch and 3/16-inch hex keys
- Small flat-bladed screwdriver
- A set of Phillips screwdrivers
- Valve stem wrench for air actuated valves (MEDIVATORS P/N MW03-0002)
- John Guest tool (MEDIVATORS P/N 47049-157)
- Lint free cloth/rags
- Teflon tape
- Silicone grease (MEDIVATORS P/N 17599-463)
- Torque driver 0-36 in-lb. range

**120 Volt Kit 78401-176**

PM Kit Part Content	Part number	QTY
Hydraulic Valve Seals	78401-261	1 (Kit of 10 seals)
Solenoid Valve Seal	MV01-0035	4
Peristaltic Tube Set	MT01-0500	4
Check Valves	78401-260	1 (Kit of 8 valves)
Pump Assembly	78400-684	2
Drain Rebuild Kit	78400-658	2
Overflow Rebuild Kit	78400-659	2
Sample Port Seal	41013-001	2
Strainer	43100-254	2
O-rings SSG Reservoir	43100-302	28
Check valve ball for SSG Res	47049-658	4
O-ring Removal Tool	47049-687	1
Instructions	50098-296	1
O-ring	MO01-0004	2
Spring for SSG	47049-415	4
Sensor Cover	MC13-0015	2
Alcohol/Detergent Inlet Valve	MV01-0040	2

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