

ANNUAL PM INSTRUCTIONS PREVENTATIVE MAINTENANCE KIT



For use with PM Kit 78401-176 120V and 78401-177 230V

Prior to performing the preventative maintenance:

- Carefully read through the procedure prior to performing the PM.
- Precautions should be taken to prevent spillage of disinfectant when performing the PM.
- Personnel should wear the appropriate Personal Protective Equipment (PPE) when performing the preventative maintenance. Refer to the Material Safety Data Sheet (MSDS) for PPE information.
- The machine must be in an idle state prior to the start of the preventative maintenance.
- The changing of the 0.2 micron internal water filter, and air filters are not part of the PM procedure. However, if the filter change times coincide with the PM, they can be performed at this time. Refer to the DSD EDGE operations manual for instructions on how to change the filters.

Tools Required:

- 7/16-inch nut driver, open end wrench or socket wrench
- 9/64-inch, 3/32-inch and 3/16-inch hex keys
- Small flat-bladed screwdriver
- A set of Phillips screwdrivers
- Valve stem wrench for air actuated valves (MEDIVATORS P/N MW03-0002)
- John Guest tool (MEDIVATORS P/N 47049-157)
- Lint free cloth/rags
- Teflon tape
- Silicone grease (MEDIVATORS P/N 17599-463)
- Torque driver 0-36 in-lb. range

120 Volt Kit 78401-176

PM Kit Part Content

Hydraulic Valve Seals
Solenoid Valve Seal
Peristaltic Tube Set
Check Valves
Pump Assembly
Drain Rebuild Kit
Overflow Rebuild Kit
Sample Port Seal
Strainer
O-rings SSG Reservoir
Check valve ball for SSG Res
O-ring Removal Tool
Instructions
O-ring
Spring for SSG
Sensor Cover
Alcohol/Detergent Inlet Valve

Part number	QTY
78401-261	1 (Kit of 10 seals)
MV01-0035	4
MT01-0500	4
78401-260	1 (Kit of 6 valves)
78400-684	2
78400-658	2
78400-659	2
41013-001	2
43100-254	2
43100-302	28
47049-658	4
47049-687	1
50098-296	1
MO01-0004	2
47049-415	4
MC13-0015	2
MV01-0040	2

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