

ENGINE TOP END 5-19

Crankshaft

- Apply grease to the narrow portion of the oil pipes [6].
- Insert:
 - Crankshaft Caps [8]
 - Oil Pipes
- While keeping the camshaft case in parallel, install them to the cylinder head.



- Apply multi-purpose grease oil to the threads of the camshaft cap bolts.
- Tighten all camshaft cap bolts evenly and tightly, and then tighten them with specified torque.
- (Follow the numbers (1 - 8) of tightening sequence on the camshaft cap.)
- Torque - Camshaft Cap Bolts: 4.0 Nm (0.4 kgf-m, 36 in-lb)



- Install the camshaft chain tensioner (see Camshaft Chain Tensioner Inspection).
- Check the camshaft chain tension.
Check the timing chain and pulch-mov. align with the cylinder head upper surface.
 - If the timing chain and pulch-mov. do not align with the cylinder head upper surface, remove the camshaft.
 - Turn the camshaft slowly.
- If the camshaft does not turn smoothly, the timing is off. Stop turning immediately.

NOTICE

The improper camshaft chain tension may damage the engine.

- Insert:
 - Cylinder Head Cover (see Cylinder Head Cover Inspection)
- Replace the timing inspection cap and flywheel hub cap (O-rings with new ones).
- Apply grease to the O-rings.
- Tighten:
 - Timing Inspection Cap: 1.0 Nm (0.10 kgf-m, 9 in-lb)
 - Flywheel Hub Cap: 1.0 Nm (0.10 kgf-m, 9 in-lb)
 - Special Tool - Flywheel Driver: 0.750 Nm

5-20 ENGINE TOP END

Crankshaft

Crankshaft Chain Removal

- Remove:
 - Crankshaft Case Camshaft Removal
 - Flywheel (see Flywheel Removal in the Electrical System chapter)
 - Oil Pump Cover/Belt Cover Bolt [6]
 - Lower Camshaft Chain Case [8]
- Detangle the camshaft chain from the crankshaft.



Crankshaft Chain Installation

- Engage the camshaft chain to the crankshaft.
- Install the lower camshaft chain parts.
- Tighten:
 - Range: 0.8 Nm (0.08 kgf-m, 7.2 in-lb) to 0.8 kgf-m, 87 in-lb

- Insert:
 - Flywheel (see Flywheel Installation in the Electrical System chapter)
 - Crankshaft Case Camshaft Installation

Crankshaft and Camshaft Cap Wear Inspection

- Measure axial clearance between the camshaft journal and camshaft cap using protractor (see page 5).
- (Tighten the camshaft cap bolts after applying maximum load of 0.1 N to the front of them.)

Torque - Camshaft Cap Bolts: 4.0 Nm (0.4 kgf-m, 36 in-lb)

NOTE

Do not turn the camshaft when the protractor is applied to the journal and camshaft cap.



Crankshaft Journal/Crankshaft Cap Clearance

Standard: 0.000 - 0.002 mm (0.000 - 0.0007 in.)
Service Limit: 0.030 mm (0.0012 in.)

- If any clearance exceeds the service limit, measure the diameter of each camshaft journal with a micrometer.

Crankshaft journal Diameter

Standard: 63.000 - 63.000 mm (2.4800 - 2.4807 in.)
Service Limit: 63.030 mm (2.4808 in.)

- If the camshaft journal diameter is less than the service limit, replace the camshaft with a new one, and measure the clearance again.

- If the clearance still remains out of the service limit, replace the cylinder head and.

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Table of Contents Kx450f Service Manual 2015 Model

1. Understanding the eBook Kx450f Service Manual 2015 Model
 - The Rise of Digital Reading Kx450f Service Manual 2015 Model
 - Advantages of eBooks Over Traditional Books
2. Identifying Kx450f Service Manual 2015 Model
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kx450f Service Manual 2015 Model
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kx450f Service Manual 2015 Model
 - Personalized Recommendations
 - Kx450f Service Manual 2015 Model User Reviews and Ratings
 - Kx450f Service Manual 2015 Model and Bestseller Lists
5. Accessing Kx450f Service Manual 2015 Model Free and Paid eBooks
 - Kx450f Service Manual 2015 Model Public Domain eBooks
 - Kx450f Service Manual 2015 Model eBook Subscription Services
 - Kx450f Service Manual 2015 Model Budget-Friendly Options
6. Navigating Kx450f Service Manual 2015 Model eBook Formats

- ePUB, PDF, MOBI, and More
- Kx450f Service Manual 2015 Model Compatibility with Devices
- Kx450f Service Manual 2015 Model Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Kx450f Service Manual 2015 Model
- Highlighting and Note-Taking Kx450f Service Manual 2015 Model
- Interactive Elements Kx450f Service Manual 2015 Model

8. Staying Engaged with Kx450f Service Manual 2015 Model

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Kx450f Service Manual 2015 Model

9. Balancing eBooks and Physical Books Kx450f Service Manual 2015 Model

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Kx450f Service Manual 2015 Model

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Kx450f Service Manual 2015 Model

- Setting Reading Goals Kx450f Service Manual 2015 Model
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Kx450f Service Manual 2015 Model

- Fact-Checking eBook Content of Kx450f Service Manual 2015 Model
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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