

FANUC Series 31i-MODEL B

MANUAL GUIDE i (CNC_MEASURE/PATH1)

REF 16:38:23

ACTUAL POS. (ABS.)

DIST TO GO

SPINDLE

S1

X 0.000

600

S

0

Y 0.000

X 0.000

0%

FEED

MM/MIN

Z 0.000

Y 0.000

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D 0 H 0

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G00 17 40 54

G80 49 99 98

G69 13.1

ANGLED WORK MEASUREMENT

TOOK

MEASURE VARIABLE H

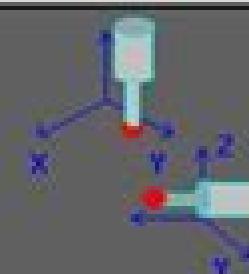
MEASURE PLANE

SELECT MEASURE PLANE.

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT



SELECT SOFT KEY.

X-Y

Y-Z

ACTPOS

PRESET

WORK CO

MEASURE

TO MM



MANUFACTURER

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